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BOX PATENT APPLICATION

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Sir:

Transmitted herewith for converting Provisional Application No. 60/154,093 are the attached:

- ☒ Transmittal sheet containing Certificate under 37 CFR 1.10.
- ☒ Patent Application: Pages Numbered 1-21 ; 23 claims; Abstract 1 pgs.
- ☒ 12 sheets of informal drawings
- ☒ An unexecuted Declaration
- ☒ 1 Return Postcard
- ☒ Payment for filing fee is being deferred

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VOICE-OVER INTERNET PROTOCOL PROCESSOR

Related Patent Documents

This application claims priority to and is a conversion of U.S. Provisional

5 Application Serial No. 60/154,093, filed on September 15, 1999 (8X8S.243P1), entitled
“200 MHZ 0.25W Packet Audio Terminal Processor for Voice-Over-Internet Protocol
Applications”. This patent document is related to U.S. Patent Application Serial No.
09/005,053, entitled “Videocommunicating Apparatus and Method Therfor”, filed on
January 1, 1998, which is a continuation-in-part of U.S. Patent Application Serial No.

10 08/908,826, filed on August 8, 1997 (now U.S. Patent 5,790,712), which is a
continuation of U.S. Patent Application Serial No. 08/658,917, filed on May 31, 1996
(now abandoned), which is a continuation of U.S. Patent Application Serial No.
07/303,973, filed September 9, 1994 (now abandoned), which is a continuation of U.S.
Patent Application Serial No. 07/838,382, filed on February 19, 1992, (now U.S. Patent

15 No. 5,379,351), which are hereby fully incorporated by reference. This patent
document is also related to U.S. Patent Application Serial No. 07/838,380, entitled
“Programmable Architecture and Methods For Motion Estimation”, filed on February
19, 1992 (now U.S. Patent No. 5,594,813), which is hereby fully incorporated by
reference.

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Field of the Invention

The present invention relates to communication systems, and more particularly,
to Internet protocol (IP) audio processing.

Background of the Invention

The electronics industry continues to rely upon advances in technology to realize higher-functioning devices at cost-effective prices. For many communication applications, realizing higher-functioning devices in a cost-effective manner requires the creative use of communications channels. Many technologies have been developed that have enhanced communications. Examples include the Internet, facsimile applications, public switched telephone networks (PSTN), wireless telephones, voicemail systems, email systems, paging systems, conferencing systems, electronic calendars and appointment books, electronic address books, and video-image processing systems that communicate video data simultaneously with voice data over a telephones and the Internet. As the popularity of these technologies increases, so does the need to merge and coordinate these technologies in a manner that is convenient and cost-effective for the user.

The growing availability and applicability of the Internet has spawned a growth in the use of communication systems and services offering Internet protocol (IP) telephony. However, widespread acceptance and usage of such communication systems and services are largely a function of cost and user convenience. Therefore, for these technologies to continue to grow, they must be readily available and easy to use.

One challenge to the development and improvement of IP telephony devices is the need for low-power, low-cost, compact devices for providing such communications. Telephones, computers, and other communications devices are more portable and user-friendly when they are small, lightweight, and have low power consumption. In

Many common IP telephony devices typically utilize a multiple-chip combination of microcontroller and DSP functions to implement software application layers, TCP/IP network stack, communication stacks, and DSP voice compression functions required by the VoIP telephony device. The application, network, and communication software is usually implemented on the microcontroller and the voice compression (including codecs, acoustic echo cancellation, DTMF detection, FAX/modem relay, etc.) is implemented on one or more DSPs, usually in software coded in assembly language. These separate components can add to the complexity, size and power consumption of such devices.

20 Summary of the Invention

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An example embodiment of the present invention advances the state of the art by integrating several functions into a single chip that implements programmable controller and compression applications in software architecture with standard C programmability. The device exhibits low-power consumption and a compact physical size realized by integrating sufficient memory on the chip to implement functions required by a thin-client, connection-less IP telephony device.

According to one particular example embodiment of the present invention, a programmable audio processor chip for processing voice data is adapted to process voice data using IP communications using low power and maintaining a compact configuration. The chip includes a voice compression device, audio processing circuitry, an IP network stack and a communication stack. The circuitry is programmed with an audio processing software application for processing compressed voice data. The communication stack is adapted to store and process communications data including protocol data for communicating the voice data. The chip processes the voice data using the IP stack to communicate via an IP network.

In another example embodiment of the present invention, a telephony communications device is adapted to communicate data including voice data using an audio processor chip such as the one described hereinabove. The telephony communications device includes a programmable audio processor chip (or chip set) having both microcontroller and DSP functions and is adapted to perform Internet protocol/digital (IP/D) conversions for IP voice data and digital voice data. An audio capture device is communicatively linked to the programmable audio processor chip and adapted to capture voice data and to communicate the captured voice data to the

programmable audio processor chip. The telephony communications device further includes an audio speaker communicatively linked to the programmable audio processor chip and adapted to generate sound in response to data communicated from the programmable audio processor chip.

5 The above summary of the present invention is not intended to describe each illustrated embodiment or every implementation of the present invention. The figures and detailed description which follow more particularly exemplify these embodiments.

Brief Description of the Drawings

10 The invention may be more completely understood in consideration of the following detailed description of various embodiments of the invention in connection with the accompanying drawings, in which:

FIG. 1 shows a micrograph of the chip that contains 14.5 M transistors in a 6.35x6.35mm² die, according to an example embodiment of the present invention;

15 FIG. 2 shows a chip block diagram, according to another example embodiment of the present invention;

FIG. 3 illustrates CPU components and pipeline, according to another example embodiment of the present invention;

20 FIG. 4 shows a DSPMAC unit, according to another example embodiment of the present invention;.

FIG. 5 shows an AGU unit, according to another example embodiment of the present invention;

FIG. 6 shows a cross-point switch architecture, according to another example embodiment of the present invention;

FIG. 7 shows an architectural summary of the Terminal Processor Chip, according to another example embodiment of the present invention;

5 FIG. 8 shows a list of Terminal Processor software that has been co-developed with the chip, and simulated in cycle-accurate C-models prior to chip tapeout, according to another example embodiment of the present invention;

FIG. 9 is a summary and description of the 8x8 operating system which runs in conjunction with the Terminal Processor's embedded firmware, according to another
10 example embodiment of the present invention;

FIG. 10 shows a depiction of a sample Terminal Processor reference design which illustrates the simplification in size, power, and cost over current PBX electronics solutions, according to another example embodiment of the present invention;

FIG. 11 is a sample Voice-over-IP telephony network topology. The Terminal
15 Processor is contained in the IP Phone icon on the Customer Premises side of the network, according to another example embodiment of the present invention; and

FIG. 12 shows a diagram of the 8x8/CableLabs Virtual Private Network which is used to test IP telephony chips, software, and systems in production environments, according to another example embodiment of the present invention.

20 While the invention is amenable to various modifications and alternative forms, specifics thereof have been shown by way of example in the drawings and will be described in detail. It should be understood, however, that the intention is not to limit the invention to the particular embodiments described. On the contrary, the intention is

to cover all modifications, equivalents, and alternatives falling within the spirit and scope of the invention as defined by the appended claims.

Detailed Description

5 The present invention is believed to be applicable to various types of communications devices and systems, and has been found particularly suited to applications requiring or benefiting from low-power, compact IP audio processors. While the present invention is not necessarily limited to such applications, various aspects of the invention may be appreciated through a discussion of various examples
10 using this context.

 According to an example embodiment of the present invention, a programmable audio processor chip or chip set having both microcontroller and DSP functions is adapted to perform Internet protocol/digital (IP/D) conversions for IP voice data and digital voice data. The chip can be used in a variety of communications applications,
15 such as telephony applications involving traditional, wireless, IP, and digital data transmissions, and is particularly suited to be used in applications benefiting from a low-power integrated solution suitable for the limited chassis area of these devices.

 In a more particular example embodiment of the present invention, the chip includes a 200MHz VoIP terminal processor implemented in a 0.18 μ m 5-metal-layer
20 CMOS process with 2 Mbits of SRAM. Figure 1 shows a micrograph of the chip that contains 14.5M transistors in a 6.35x6.35mm² die. This chip implements a complete VoIP terminal solution from raw digitized handset audio samples to compressed TCP/IP

packetized Media Independent Interface (MII) signals. Figure 2 is a processor block diagram for the chip of FIG. 1. The chip integrates a RISC processor (CPU), Memory Controller (MC), 8 kB FlashCache (FC) memory, DMA Engine, dual 10/100 Base-T Media Access Controllers (MACs), dual Time-Division-Multiplexer I/O (TDM) circuits, a Data Encryption Standard (DES) accelerator, Serial Interface (SI), parallel Host Interface (HI), 2 Mbits of SRAM, Phase Locked Loop (PLL), and a JTAG circuit. The external interfaces provide glueless connections to Ethernet physical layer ICs (PHYs), audio A/D and D/A circuits, Flash boot ROMs, general purpose memory-mapped and General Purpose I/O (GPIO) devices, and serial and parallel RISC access ports.

Figure 3 illustrates CPU components and pipeline, according to another example embodiment of the present invention. The 32-bit CPU implements a standard RISC 5-stage pipeline with two branch delay slots [1] and is complemented by two computational units that enhance the signal processing performance of the base architecture: a DSP Multiply Accumulate (DSPMAC) unit and an Address Generation Unit (AGU). The DSPMAC unit is illustrated in Figure 4. The DSPMAC implements a single-cycle 32-bit x 32-bit \rightarrow 64-bit multiplier for binary arithmetic. Input pre-processing supports two formatting options for each operand. In one implementation, a 32-bit operand is passed directly to the multiplier, and in another implementation, a 32-bit operand is created by selecting the upper or lower 16 bits of a source register, left justifying this signed data, and zero-padding the 16 least significant bits. The formatting options can be independently selected for each operand. Result post-processing on the register file writeback path supports a 1-bit left shift with saturation to

trap the $(-1*-1)$ arithmetic overflow in the case of (16-bit x 16-bit) multiplies. The 32 most-significant bits are accumulated in one of two 40-bit registers. The AGU unit is shown in Figure 5. The AGU supplies effective address calculation hardware that runs concurrently with the normal program flow address calculation of the CPU, and the AGU context is accessed through dedicated special-purpose registers. This architecture approach avoids multi-porting the general purpose register file to efficiently execute data movement-intensive operations associated with audio signal processing algorithms. The AGU provides sustained address pointer calculation every cycle and provides for simple machine restarts after exception processing.

10 In one example implementation, the DSPMAC and AGU units are used together in single instruction mnemonics. For instance, the CPU can execute a Multiply-Accumulate DSP32 instruction:

macdda rsrc1, rsrc2, rdest, acsrc, acdest, (ad)+ai

that uses the DSPMAC unit to execute a full 32 bit multiply of the *rsrc1* and *rsrc2* registers producing a 64 bit result, accumulate the upper 32 bits of the result with the accumulation register specified by *acsrc*, and write the result to the accumulation register specified by *acdest*. The AGU unit in the same cycle accesses the memory location held in the specified *ad* register, stores the 32 bit quantity returned from this access into the *rdest* register, and increments the contents of the *ad* register by the increment amount *ai*. The increment amount can be 0, -1, +1 or the value of a special CPU register. Similar mnemonics encode the DSPMAC pre- and post-processing options listed above. Twenty-four of the seventy-six instruction mnemonics employ the use of the DSPMAC and/or the AGU units. The integration of the DSPMAC and AGU

processing units with the CPU core allow CELP-based compression codecs to be implemented in C, with simple DSP functions coded as optimized assembly language loops. With this methodology, audio algorithms such as G.723.1 can be achieved in 30 CPU MIPS per channel and G.729A in 35 CPU MIPS per channel. With a 200 MHz

5 Terminal Processor, four G.723 or G.729 channels with full communication and network stack support can be supported by a single device. Both of these codecs require 65 kBytes of text space, 20 kBytes of data space, and 5 kBytes per instance to track unique channel data. For a two channel telephony device, a total of $(65 + 20 + 2 \times 5) = 95$ kBytes of CPU memory space is required.

10 The VoIP terminal processor contains sufficient on-chip RAM to run a connection-less thin client call stack such as the Multimedia Gateway Control Protocol (MGCP) and TCP/IP stack in addition to the audio compression protocols so that the processor requires no external system memory. IP telephony terminal devices typically contain Flash-style, non-volatile memory within the terminal system, and the terminal
15 processor's 8kByte FlashCache (FC) architecture enables the CPU to run communication stacks or applications that exceed the on-chip RAM capacity by caching out of the external Flash memory space. This space is configured as either 8- or 16-bit wide configurations supporting 4 chip selects, each individually programmable with several delay and wait-state characteristics. Access to these internal and external
20 memory resources is managed by the Memory Controller (MC), which implements a cross-point switch architecture shown in Figure 6. The MC is accessed only by the CPU and the DMA Engine. The 256 kBytes of on-chip RAM are 8-way interleaved at 32-bit word boundaries to minimize blocking accesses between DMA and CPU

instruction and data fetch operations; arbitration of simultaneous contention gives the DMA Engine priority for one cycle and then returns access to the CPU. Since the majority of DMA operations alternate between a RAM access and a programming register access, this scheme results in minimal blocking within the crosspoint switch.

- 5 The CPU is interfaced to the MC as a Harvard architecture device and behaves as such until the instruction and data fetch operations access the same memory resource on the switch; this condition results in a 2-cycle operation for that fetch.

 The dual 10/100 Base-T MAC circuits are configured to operate as an ethernet switch with flow control algorithms administered by the CPU. In an IP telephone
10 configuration, the ethernet connection passes through the terminal processor chip before connecting to other devices on the same physical connection (*e.g.* a personal computer in the same location as the IP phone). The flow control to and from the other devices is switched to maintain a favorable quality of service on the telephony connection. Both 10/100Base-T MAC circuits are interfaced to the DMA Engine which uses on-chip
15 memory to buffer incoming and outgoing network streams. The MAC circuits contain a network management block of hardware counters which accelerate the collection of network transaction statistics used for RMON, SNMP and other network management protocols. These counters are interfaced to the CPU as memory-mapped programming registers.

- 20 To realize low power dissipation, the chip is fabricated in a 1.8V 0.18 μm CMOS process. The chip dissipates 250 mW at 200 MHz during normal operation. The die size is largely determined by the memory footprint (see Figure 1), however no

additional external static memory devices are required to build a telephony system.

This characteristic is useful in reducing the power dissipation of the system to meet lifeline and primary line requirements of the overall IP telephony network. Power-down modes are included in the logic design, and the PLL multiplier value is

5 programmed by the CPU so that the internal clock frequency can be slowed during periods of chip inactivity.

In another example embodiment of the present invention, the chip includes 256 Kbytes of on-chip RAM with zero wait state access via a crosspoint switch memory controller, enabling a thin-client telephony device to run within this memory space and
10 not require any external memory. The chip is used in a telephony terminal system employing flash-style, non-volatile memory within the terminal system that includes embedded firmware for that device. A Flash-cache architecture is adapted to enable a CPU to boot and run code from an external Flash-style device, and mix this execution space with the on-board 256 Kbyte memory. The compute-intensive DSP code (audio
15 codecs, acoustic echo cancellation, framing) is run out of internal RAM while the communication stacks (call setup/teardown, capabilities exchange and negotiation, etc.) are run out of external Flash.

In another particular example embodiment of the present invention, sample cache performance data for several H.323 test suites while running an application on the
20 chip from external ROM yields a 95.5% hit rate for the FlashCache. In one particular application, the chip is operated out of on-chip RAM during 90% of the time and out of off-chip 16-bit wide 30-wait state Flash 10% of the time with a 95.5% hit rate in the FlashCache. In this application, average cycles per instruction of $0.9(1) + (1 -$

0.9)(0.955(1) + (1 - 0.955)(30)) = 1.13 is realized. In this case, 13% of the application's MIPS budget is lost to cache misses, wherein 30 wait states are used with a 200 MHz processor with a 150 ns external Flash device. An external FlashCache port on the Terminal Processor supports three additional banks of memory-mapped device space
5 that are not cached internally for interfacing the chip to external parallel I/O devices or memories.

In another example embodiment of the present invention, a Terminal Processor-based device is adapted to download embedded firmware from an external host or other network entity. An on-chip boot ROM containing a host monitor is provided on the
10 terminal processor for the purpose of booting the CPU and running this monitor, thus enabling the capability to support a thin-client telephony system without any external memory devices, including Flash. This mode of operation is particularly useful when the Terminal Processor is used as a compression engine within a large parallel processing system serving many telephony ports (such as in an IP-telephony gateway or
15 trunking gateway application). The terminal processor chip may, for example, be based on the 8x8 MIPS-X5 RISC processor. Measured MIPS ratings to date for various IP telephony software components achievable with this embodiment include:

	Application	MIPS
20	G.723.1 codec (per channel)	30
	G.729.A codec (per channel)	35
	G.729.E (per channel)	70

What is claimed is:

- 1 1. A programmable audio processor chip for processing voice data comprising:
2 a DSP voice compression device adapted to compress the voice data;
3 audio processing circuitry programmed with an audio processing software
4 application for processing the compressed voice data;
5 an IP network stack adapted to store and process IP data, the IP data including
6 protocols for processing the compressed voice data via an IP network; and
7 a communication stack adapted to store and process communications data, the
8 communications data including audio processing protocols for processing the
9 compressed voice data.
- 1 2. The programmable audio processor chip of claim 1, wherein the chip is further
2 adapted to convert the voice data between IP audio data and digital audio data.
- 1 3. The programmable audio processor chip of claim 1, further comprising an
2 analog-digital (A/D) converter adapted to convert the voice data between analog and
3 digital form.
- 1 4. The programmable audio processor chip of claim 3, wherein the A/D converter
2 is adapted to convert voice data captured at a microphone of a telephony device
3 employing the audio processor and to deliver the converted signal to the audio data
4 converter.

1 11. The programmable audio processor chip of claim 1, wherein the audio
2 processing circuitry is adapted to be programmed using C programming language.

1 12. The programmable audio processor chip of claim 1, wherein the audio
2 processing circuitry further comprises Flash-cache architecture adapted to enable a CPU
3 to boot and run code from an external Flash-style device, and mix this execution space
4 with memory on the chip.

1 13. A telephony communications device adapted to communicate data including
2 voice data, the device comprising:

3 a programmable audio processor chip having both microcontroller and DSP
4 functions and adapted to perform Internet protocol/digital (IP/D) conversions for IP
5 voice data and digital voice data;

6 an audio capture device communicatively linked to the programmable audio
7 processor chip and adapted to capture voice data and communicate the captured voice
8 data to the programmable audio processor chip; and

9 an audio speaker communicatively linked to the programmable audio processor
10 chip and adapted to generate sound in response to data communicated from the
11 programmable audio processor chip.

1 14. The telephony communications device of claim 13, wherein the programmable
2 audio chip comprises:

3 a DSP voice compression device adapted to compress the voice data;
4 audio processing circuitry programmed with an audio processing software
5 application for processing the compressed voice data;
6 an IP network stack adapted to store and process IP data, the IP data including
7 protocols for processing the compressed voice data via an IP network; and
8 a communication stack adapted to store and process communications data, the
9 communications data including audio processing protocols for processing the
10 compressed voice data.

1 15. The telephony communications device of claim 13, wherein the device further
2 comprises flash-style, non-volatile memory that includes embedded firmware for that
3 device, and wherein the programmable audio processor chip includes a flash-cache
4 architecture adapted to enable a CPU to boot and run code from an external Flash-style
5 device and mix this execution space with memory at the chip.

1 16. The telephony communications device of claim 15, further comprising a
2 plurality of communications stacks, wherein the device is adapted to run compute-
3 intensive DSP code out of internal RAM and to run the communication stacks out of
4 external flash memory.

1 17. The telephony communications device of claim 16, wherein the device is
2 adapted to run DSP code including at least one of: audio codecs, acoustic echo
3 cancellation and framing.

1 18. The telephony communications device of claim 16, wherein the communication
2 stacks are adapted to process data for executing at least one of: call setup, call
3 teardown, capabilities exchange and negotiation.

1 19. The telephony communications device of claim 13, wherein the chip includes a
2 chip set having a plurality of chips, each of the plurality of chips being adapted to
3 perform at least one selected function of the chip.

1 20. An IP telephony communications network comprising:
2 a plurality of IP telephony devices each having a programmable audio processor
3 chip comprising:
4 a DSP voice compression device adapted to compress the voice data;
5 audio processing circuitry programmed with an audio processing
6 software application for processing the compressed voice data;
7 an IP network stack adapted to store and process IP data, the IP data
8 including protocols for processing the compressed voice data via an IP network; and
9 a communication stack adapted to store and process communications
10 data, the communications data including audio processing protocols for processing the
11 compressed voice data;
12 a CPU adapted to communicate with the plurality of IP telephony
13 communications devices and to program the programmable audio processor chip in
14 each IP telephony device, the programming including communications protocols, the

15 CPU having a standard RISC 5-stage pipeline adapted to execute a plurality of
16 instructions simultaneously; and
17 a communications link coupled to each of the IP telephony devices and to the
18 CPU and adapted to transmit communications data including voice IP data.

1 21. The network of claim 20, wherein the CPU further comprises a DSP Multiply
2 Accumulate (DSPMAC) unit and an Address Generation Unit (AGU).

1 22. The network of claim 21, wherein the AGU is adapted to effect address
2 calculation concurrently with normal program flow address calculation of the CPU.

1 23. The network of claim 22, wherein the DSPMAC and AGU are adapted to be
2 used together in single instruction mnemonics.

Abstract

The present invention is directed to audio processing including IP telephony audio processing. Voice-over-IP terminals used in phone terminal applications benefit from a low-power implementation suitable for the limited chassis area of these devices.

5 According to an example embodiment of the present invention, a programmable audio processor chip is adapted to process voice data for IP communications. The chip includes a DSP voice compression device adapted to compress voice data, and audio processing circuitry programmed with an audio processing software application adapted to process the compressed voice data. The chip further includes an IP network stack

10 adapted to store and process IP data. The IP data includes protocols for processing the compressed voice data via an IP network. A communication stack is also included in the chip and is adapted to store and process communications data. The communications data includes audio processing protocols for processing the compressed voice data. In a more particular example implementation, the chip is used in a complete IP phone

15 system for processing data ranging from audio samples to compressed TCP/IP packetized network signals, and is implemented with 2 Mbits of on-chip RAM. In this manner, voice and data networks are effectively fused in a way that facilitates user control for the integration of applications including computer telephony applications.

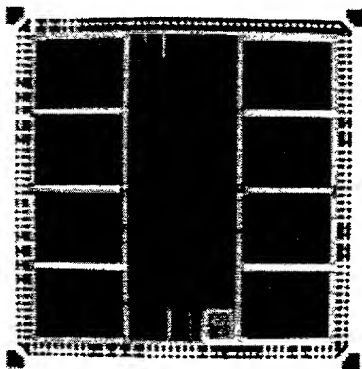


Figure 1: Chip Micrograph

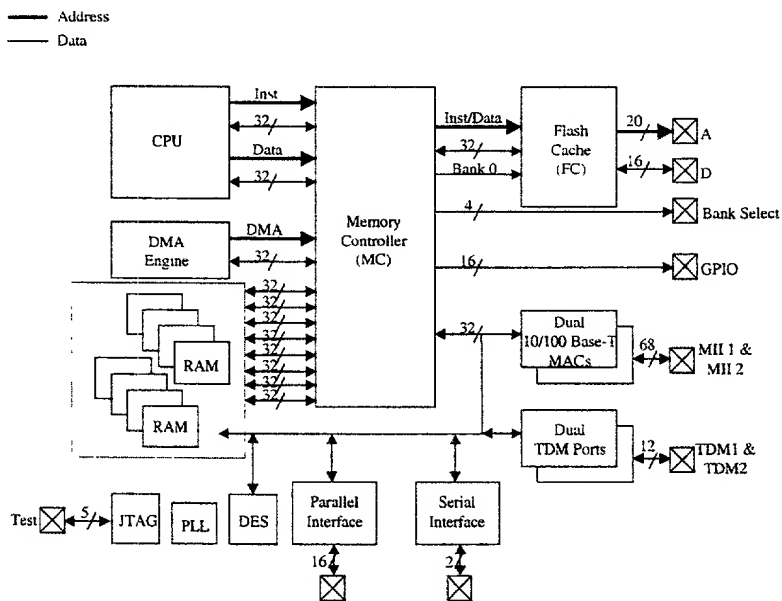
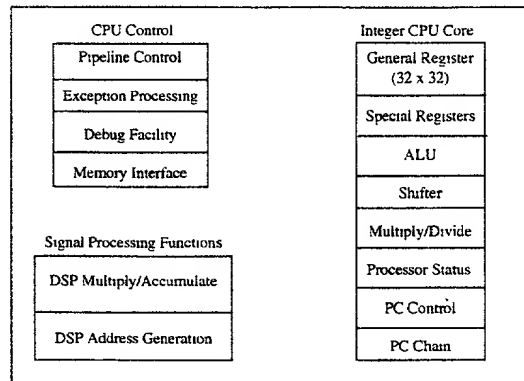


Figure 2: Processor Block Diagram



Pipeline: IF RF EXE MEM WB

IF: Instruction Fetch, RF: Register Fetch, EXE: Execute, MEM: Memory Access, WB: WriteBack

Figure 3: CPU Architecture and Pipeline

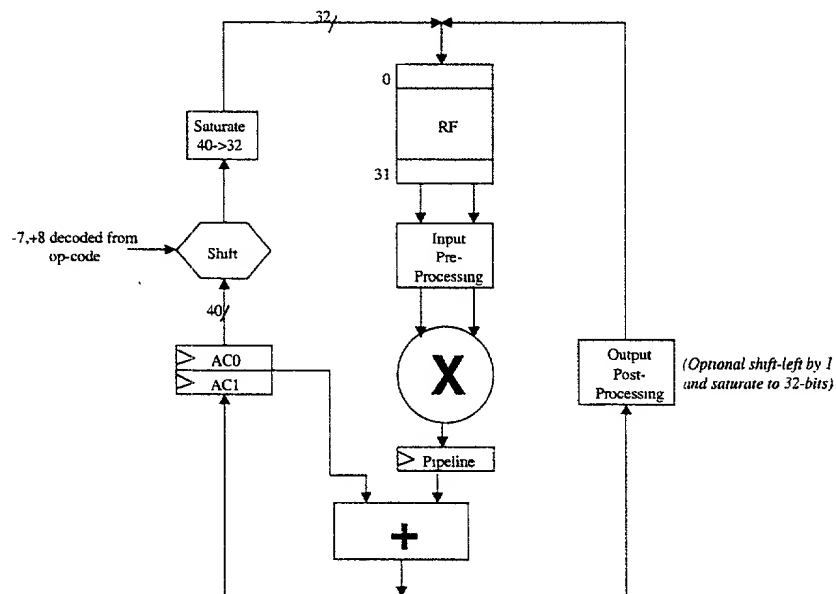
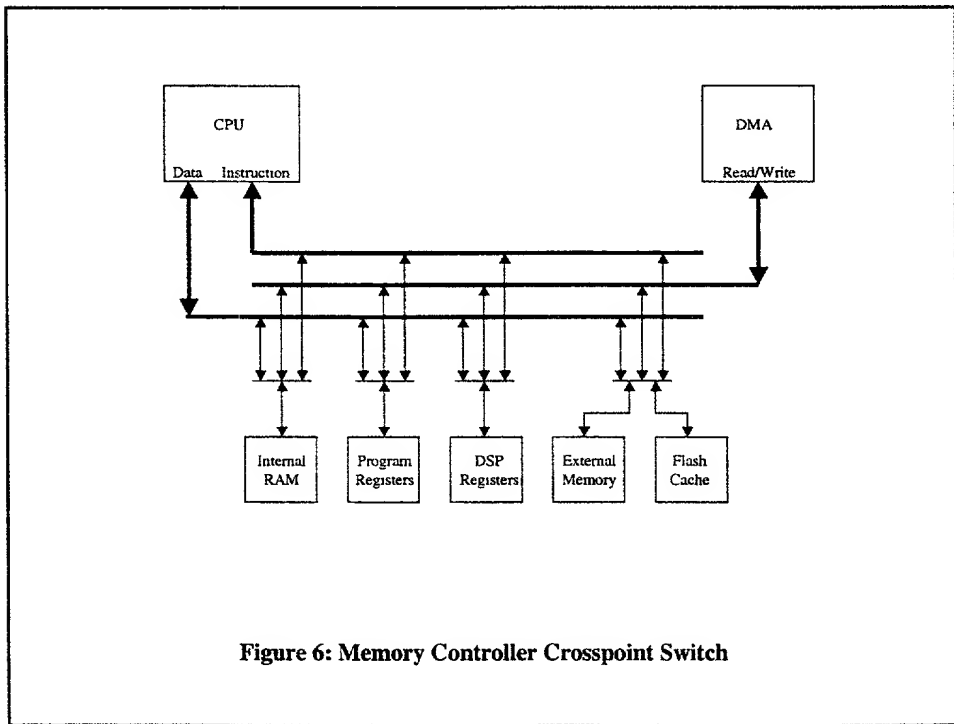
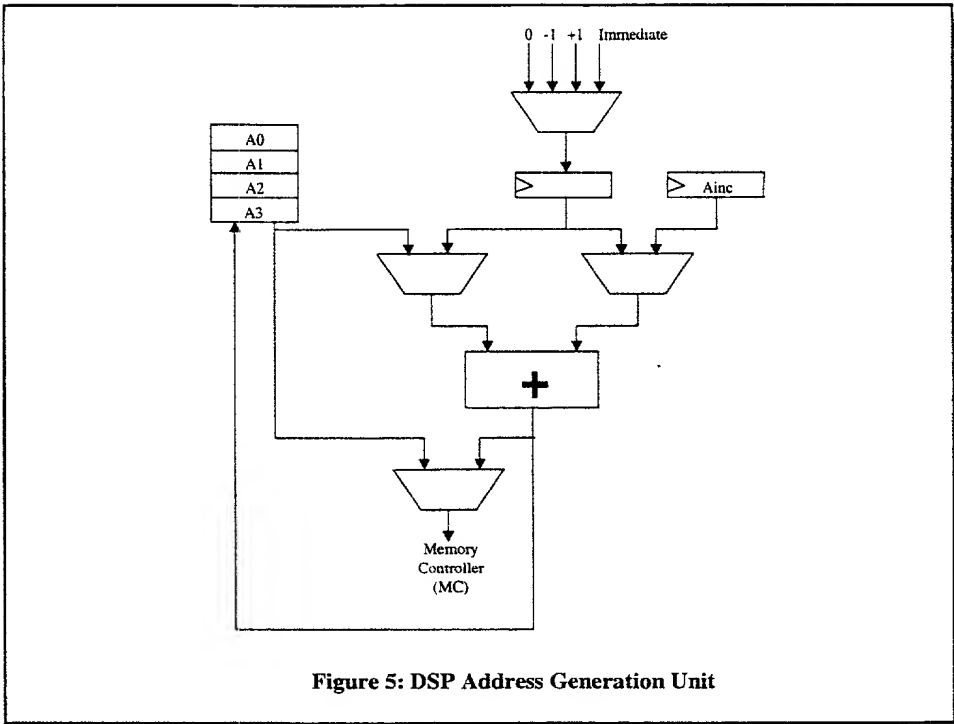


Figure 4: DSP Multiply-Accumulate Unit

Variable	Mean	SD	Min	Max
Age	34.5	10.2	21	55
Gender	0.5	0.5	0	1
Marital status	0.6	0.5	0	1
Education	12.5	1.5	9	16
Income	1500	500	500	3000
Health status	0.8	0.2	0	1
Smoking status	0.3	0.5	0	1
Alcohol consumption	0.2	0.4	0	1
Exercise frequency	0.5	0.5	0	1
Stress level	0.7	0.3	0	1
Sleep quality	0.6	0.4	0	1
Work satisfaction	0.5	0.5	0	1
Life satisfaction	0.6	0.4	0	1
Depression score	0.3	0.5	0	1
Anxiety score	0.2	0.4	0	1
Quality of life	0.7	0.3	0	1
Healthcare utilization	0.4	0.5	0	1
Health insurance status	0.9	0.1	0	1
Chronic disease status	0.1	0.3	0	1
Family size	2.5	1.0	1	5
Home ownership	0.7	0.4	0	1
Commute time	15	10	5	30
Neighborhood safety	0.8	0.2	0	1
Access to healthcare	0.9	0.1	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0	1
Healthcare costs	100	50	50	200
Healthcare quality	0.8	0.2	0	1
Healthcare access	0.9	0.1	0	1
Healthcare utilization	0.4	0.5	0	1
Healthcare satisfaction	0.6	0.4	0</	



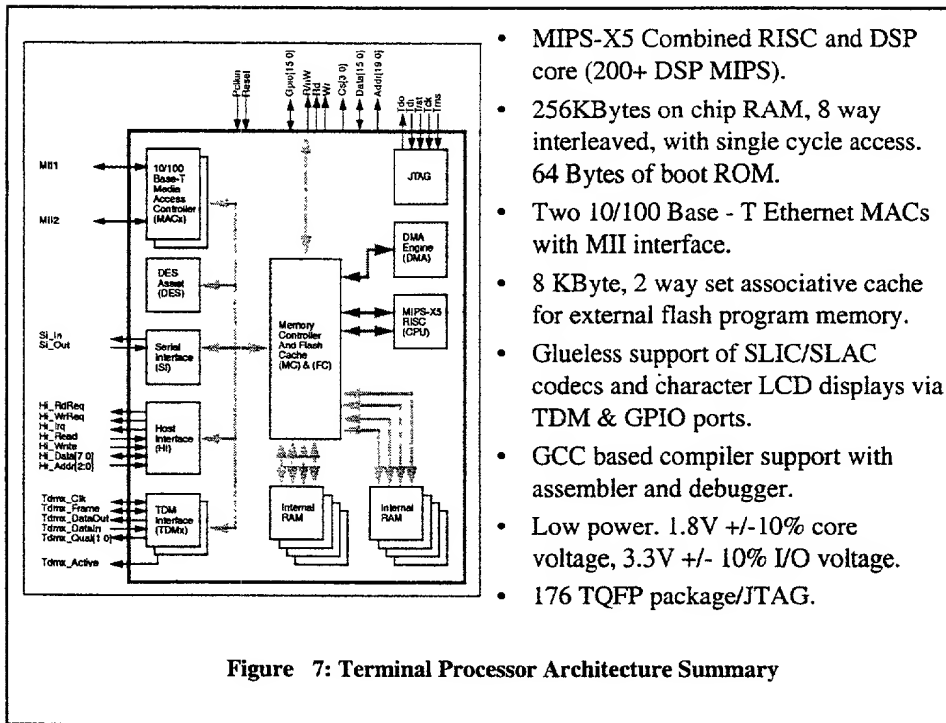


Figure 7: Terminal Processor Architecture Summary

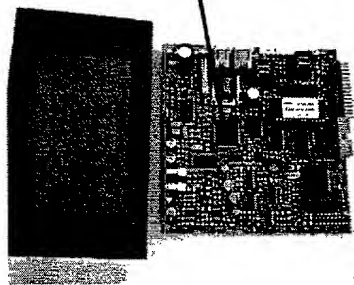
- Software Development Tools
 - Dynamic linker, boot mechanism, compiler test suite, gdb/debug
- POSIX Operating System
 - Interrupt vector, context switching method, scheduling, semaphores, CLIB/printf
- Device Drivers
 - MAC, TDM, Host, UART
- Audio Libraries
 - G.711, G.723, G.729A, G.729E, Acoustic Echo Cancellation
- Managers
 - Audio, MAC/Network
- Applications
 - Audio loopback
 - MGCP/H.323 loopback

Figure 8: Terminal Processor Software Co-Development Tasks

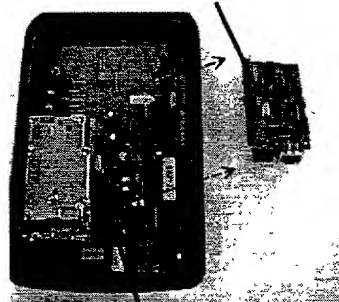
- 8x8's implementation of the POSIX operating system.
- Full support for:
 - Threads (single process, multiple threads)
 - Scheduling (two algorithms -- FIFO and round robin)
 - Semaphores
 - Mutexes
 - Condition Variables
 - Message Queues
 - Signals and Timers

Figure 9: Terminal Processor Embedded OS Features

Modern Digital PBX Phone



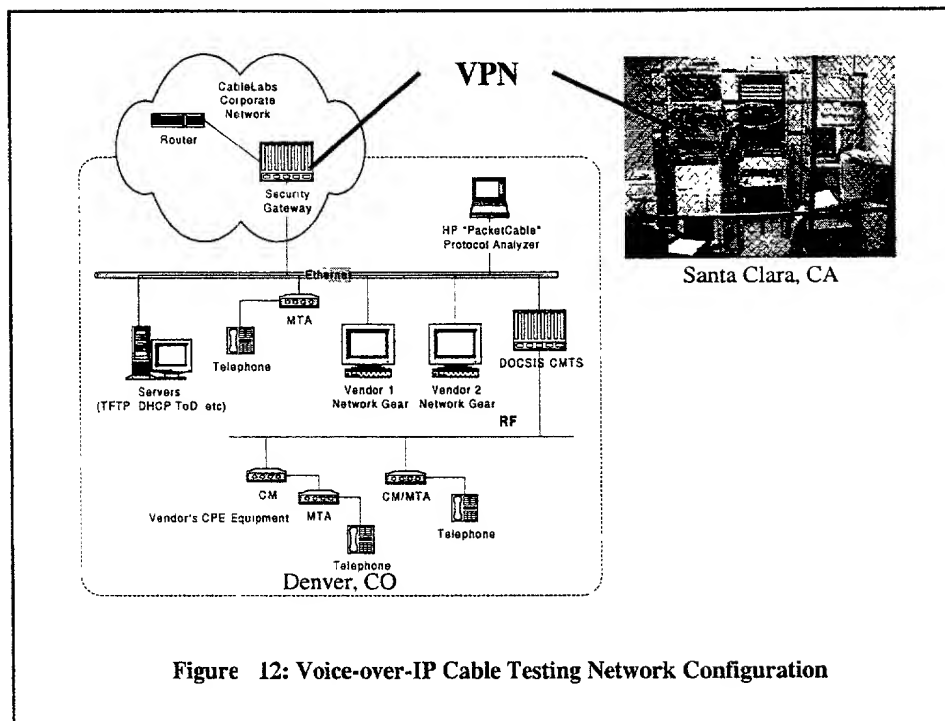
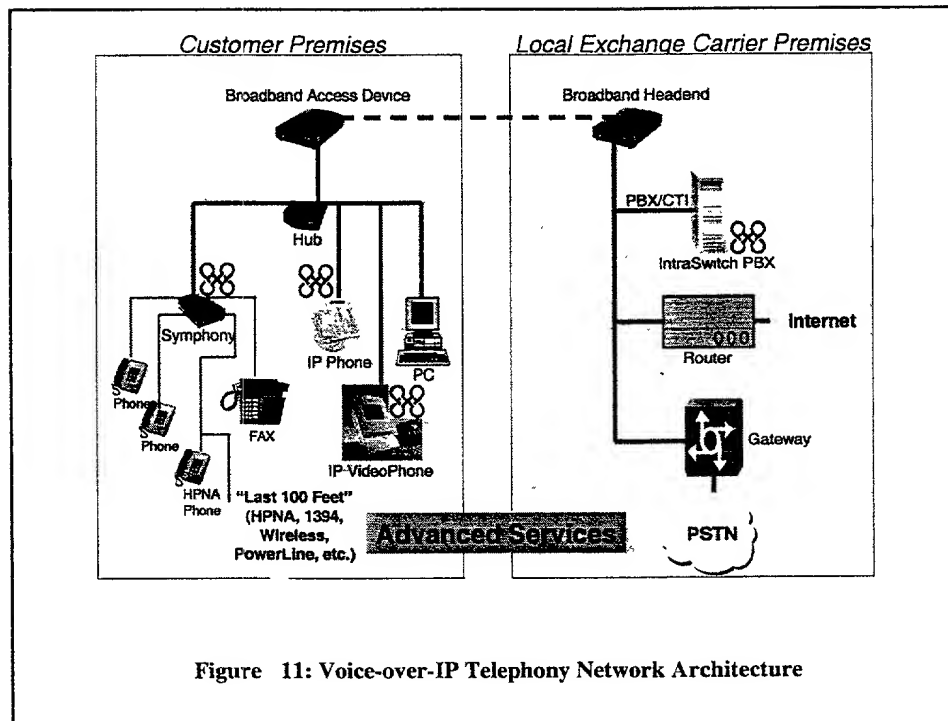
**Terminal Processor
IP Telephony Module**



**IP-enabled PBX
Phone Terminal**

Figure 10: Terminal Processor Reference Design

00662072-094400



CRAWFORD PLLC

United States Patent Application

DECLARATION UNDER 37 C.F.R. § 1.63

As a below named inventor I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that

I verily believe I am the original, first and sole inventor (if only one name is listed below) or a joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: **Voice-over-Internet Protocol Processor**, the specification of which

- a. ☐ is attached hereto
 b. ☒ is entitled **Voice-over-Internet Protocol Processor**, having attorney docket number 8X8S.243PA.
 c. ☒ was filed on September 14, 2000 as application serial no. _____ and was amended on _____ (if applicable) (in the case of a PCT-filed application) described and claimed in international no. _____ filed _____ and as amended on _____ (if any), which I have reviewed and for which I solicit a United States patent.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, § 1.56 (attached hereto).

I hereby claim foreign priority benefits under Title 35, United States Code, § 119/365 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on the basis of which priority is claimed:

- a. ☒ no such applications have been filed.
 b. ☐ such applications have been filed as follows:

FOREIGN APPLICATION(S), IF ANY, CLAIMING PRIORITY UNDER 35 USC § 119			
COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	DATE OF ISSUE (day, month, year)
ALL FOREIGN APPLICATION(S), IF ANY, FILED BEFORE THE PRIORITY APPLICATION(S)			
COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	DATE OF ISSUE (day, month, year)

I hereby claim the benefit under Title 35, United States Code, § 120/365 of any United States and PCT international application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. APPLICATION NUMBER	DATE OF FILING (day, month, year)	STATUS (patented, pending, abandoned)

I hereby claim the benefit under Title 35, United States Code § 119(e) of any United States provisional application(s) listed below:

U.S. PROVISIONAL APPLICATION NUMBER	DATE OF FILING (Day, Month, Year)
60/154,093	15 September, 1999

I hereby authorize them to act and rely on instructions from and communicate directly with the person/assignee/attorney/firm/ organization who/which first sends/sent this case to them and by whom/which I hereby declare that I have consented after full disclosure to be represented unless/until I instruct Crawford PLLC to the contrary.

Please direct all correspondence in this case to Crawford PLLC at the address indicated below:

Crawford PLLC
1270 Northland Drive
Suite 390
Saint Paul, MN 55120

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Signature of Inventor 203:				Date:
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4	Post Office Address	Post Office Address 10370 NORWICH AVENUE	City CUPERTINO	State & Zip Code/Country CA/95014/USA
Signature of Inventor 204:				Date:

§ 1.56 Duty to disclose information material to patentability.

(a) A patent by its very nature is affected with a public interest. The public interest is best served, and the most effective patent examination occurs when, at the time an application is being examined, the Office is aware of and evaluates the teachings of all information material to patentability. Each individual associated with the filing and prosecution of a patent application has a duty of candor and good faith in dealing with the Office, which includes a duty to disclose to the Office all information known to that individual to be material to patentability as defined in this section. The duty to disclose information exists with respect to each pending claim until the claim is canceled or withdrawn from consideration, or the application becomes abandoned. Information material to the patentability of a claim that is canceled or withdrawn from consideration need not be submitted if the information is not material to the patentability of any claim remaining under consideration in the application. There is no duty to submit information which is not material to the patentability of any existing claim. The duty to disclose all information known to be material to patentability is deemed to be satisfied if all information known to be material to patentability of any claim issued in a patent was cited by the Office or submitted to the Office in the manner prescribed by §§ 1.97(b)-(d) and 1.98. However, no patent will be granted on an application in connection with which fraud on the Office was practiced or attempted or the duty of disclosure was violated through bad faith or intentional misconduct. The Office encourages applicants to carefully examine:

- (1) prior art cited in search reports of a foreign patent office in a counterpart application, and
- (2) the closest information over which individuals associated with the filing or prosecution of a patent application believe any pending claim patentably defines, to make sure that any material information contained therein is disclosed to the Office.

(b) Under this section, information is material to patentability when it is not cumulative to information already of record or being made of record in the application, and

- (1) It establishes, by itself or in combination with other information, a prima facie case of unpatentability of a claim;
- (2) It refutes, or is inconsistent with, a position the applicant takes in:
 - (i) Opposing an argument of unpatentability relied on by the Office, or
 - (ii) Asserting an argument of patentability.

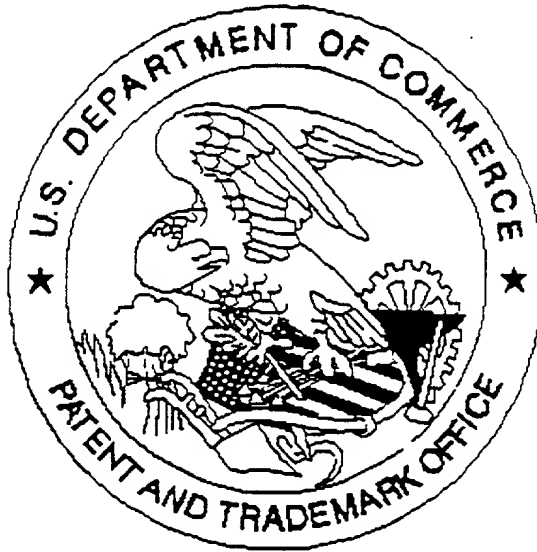
A prima facie case of unpatentability is established when the information compels a conclusion that a claim is unpatentable under the preponderance of evidence, burden-of-proof standard, giving each term in the claim its broadest reasonable construction consistent with the specification, and before any consideration is given to evidence which may be submitted in an attempt to establish a contrary conclusion of patentability.

(c) Individuals associated with the filing or prosecution of a patent application within the meaning of this section are:

- (1) Each inventor named in the application;
- (2) Each attorney or agent who prepares or prosecutes the application; and
- (3) Every other person who is substantively involved in the preparation or prosecution of the application and who is associated with the inventor, with the assignee or with anyone to whom there is an obligation to assign the application.

(d) Individuals other than the attorney, agent or inventor may comply with this section by disclosing information to the attorney, agent, or inventor.

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